

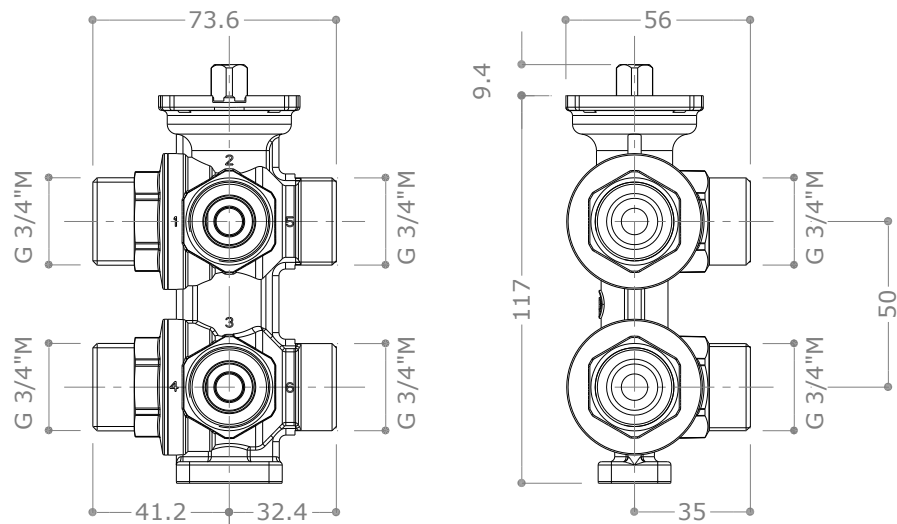


**DESCRIPTION**

**63/2**

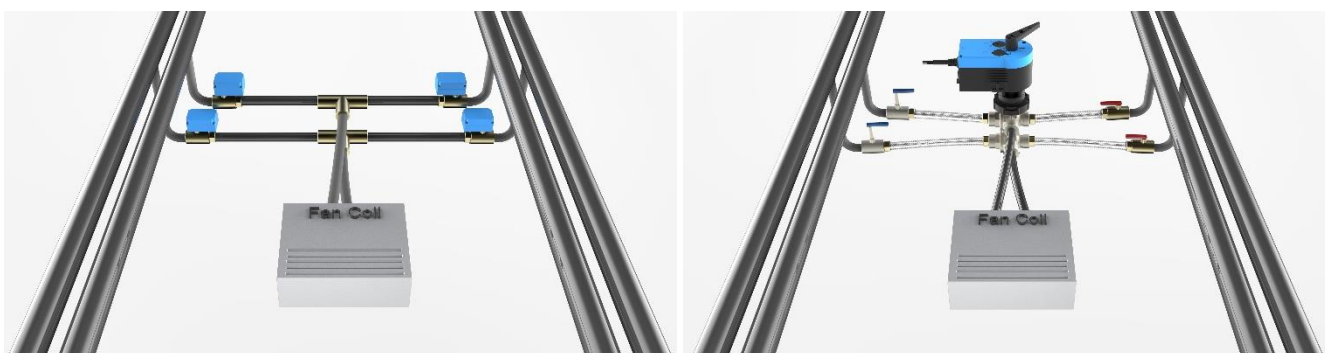
Six ways ball valve for HVAC 4 pipes applications to automatically carry out the winter-summer change-over or, eventually, the control of radiant ceilings, fan coils and chilled beams.

**DIMENSIONS**



**APPLICATION FIELD**

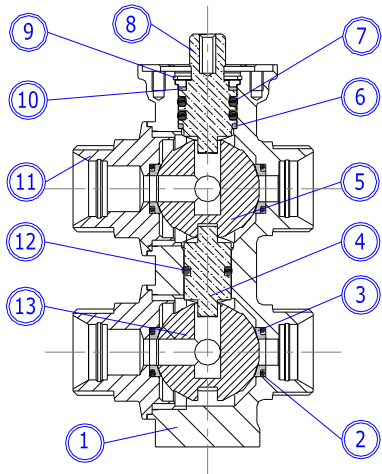
The new Pettinaroli six ways ball valve (**63/2**) comes out of the big experience gained over many years that Pettinaroli experts have spent working on many air conditioning projects all-over the Europe. The wider and wider realization of 4 pipes conditioning systems and technical/practical issues to move simultaneously by actuators two or four valves have pushed technicians to look for compact, reliable and easier solutions like the Pettinaroli **63/2** six ways ball valve.



The simultaneous 90° rotations of the two balls, moved just by one stem, opens supply and return ways on one side (for example, ways n. 1 and n. 4) and closes at the same time the other side (ways n. 5 and n. 6). It avoids any mixing between flows.

For its suitable operation, the Pettinaroli six ways ball valve **63/2** has to be equipped with the rotating electric engine **M63 24V**. The electric actuator is supplied separately. It makes the change-over automatic. It also secondary allows the control of the water flow by means of a local (room thermostat) or centralized (BMS) device. For further information, see their own technical datasheets. The **63/2** valve has a flange to connect rotating actuators which is compatible with F03 an F04 types, as the standard EN ISO 5211 indicates.

STRUCTURE AND COMPONENTS



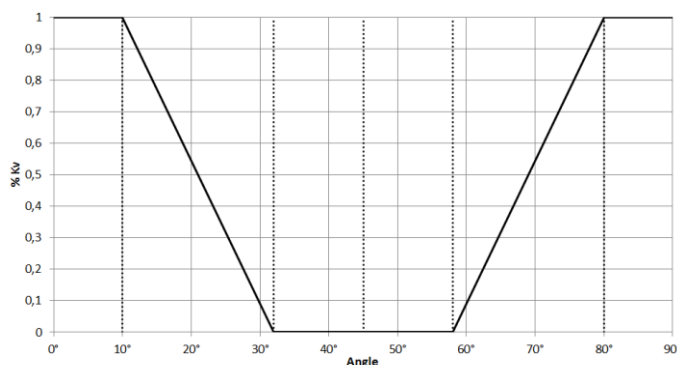
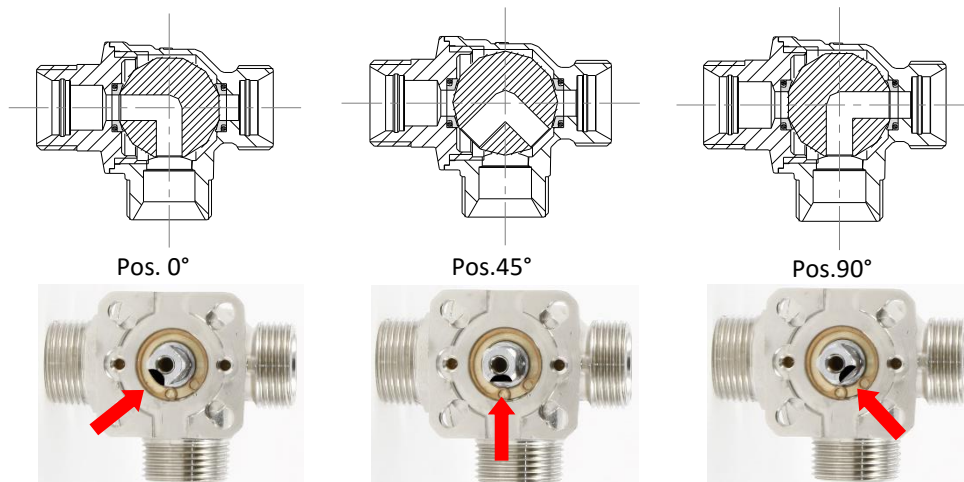
1	<b>Body</b>	CW617N (EN 12165) CuZn40Pb2 chrome plated
2	<b>O-ring</b>	EPDM - Perox
3	<b>Seats</b>	PTFE
4	<b>Stem</b>	CW614N (EN 12164) CuZn39Pb3 chrome plated
5	<b>Ball</b>	CW614N (EN 12164) CuZn39Pb3 chrome plated
6	<b>Anti-friction seat</b>	PTFE
7	<b>O-ring</b>	EPDM - Perox
8	<b>Main stem</b>	CW614N (EN 12164) CuZn39Pb3 chrome plated
9	<b>Seeger</b>	Phosphor bronze
10	<b>Anti-friction seat</b>	PTFE
11	<b>End connection</b>	CW617N (EN 12165) CuZn40Pb2 chrome plated
12	<b>O-ring</b>	EPDM - Perox
13	<b>Ball</b>	CW614N (EN 12164) CuZn39Pb3 chrome plated

TECHNICAL FEATURES

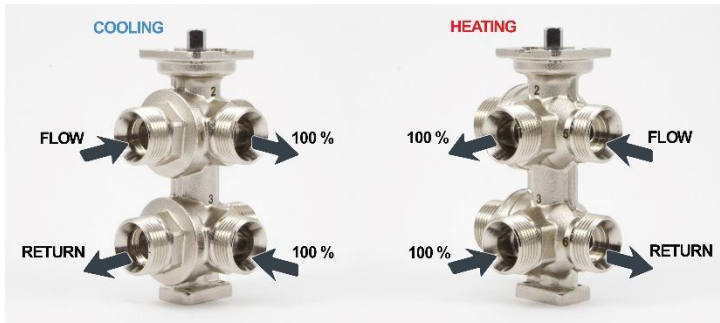
Handled fluid	Water (glycol max 50%)	Total operation angle	90°
Min water temperature	-10 °C	First side operation angle	0-32°
Max water temperature	120 °C	"Dead zone" operation angle	32°-58°
Nominal pressure	16 bar	Second side operation angle	58°-90°
Characteristic curve	Linear	Max differential pressure	2 bar
Kv	1.25 – 1 – 0.63 – 0.4	Leakage level EN12266-1/12 – P12	Level A
Connections	G 3/4" M cone 60° BS5200	Weight of the valve	0,980 kg UNI 8065 -
Nominal diameter	DN15	Water quality	Fe<0.5mg/kg Cu<0.1 mg/Kg

VALVE OPERATION

The valve is equipped with two balls with an "L" hole. A reference sign made by laser is placed on the main stem; ball position is univocally and immediately identified by this sign even once the valve is installed.



Beside the diagram shows the characteristic operation curve of the Pettinaroli six ways valve 63/2 with the stem/balls rotation.



For a correct installation, strictly respect flow directions, as reported by the picture beside. The milling sign on the main stem indicates the current ball position, as above-mentioned.

**KV VALUES SELECTION**

In order to simplify the logistic and the installation in the building site, the valve is supplied with the maximum Kv, or flow rate, configuration (1.25 m<sup>3</sup>/h) for both two sides.

Our fieldwork experience tells us heating and cooling flow rates are different because they are related to the project ΔT.

Very often, the heating flow rate is smaller and smaller compare to the cooling one: the cooling ΔT is lower. Hence the choice to give a standard kit together with the valve: this kit involves 4 couples of changeable discs made by PSU. The final user can select the suitable Kv for each side by changing the disc. The kit is included in the valve box.

The Kv value is written on the internal side of every disc. The installer, following the designer guidelines, picks adequate discs out for two sides.

This expedient ensures high flexibility and practicality.



Kv "Way 4"	Kv "Way 6"
1,25	1,25
1,25	1,00
1,25	0,63
1,25	0,40
1,25	0,25
1,00	1,25
1,00	1,00
1,00	0,63
1,00	0,40
1,00	0,25
0,63	1,25
0,63	1,00
0,63	0,63
0,63	0,40
0,63	0,25
0,40	1,25
0,40	1,00
0,40	0,63
0,40	0,40
0,40	0,25
0,25	1,25
0,25	1,00
0,25	0,63
0,25	0,40
0,25	0,25

JUST ONE PRODUCT CAN COVER UP TO 25 DIFFERENT COMBINATIONS

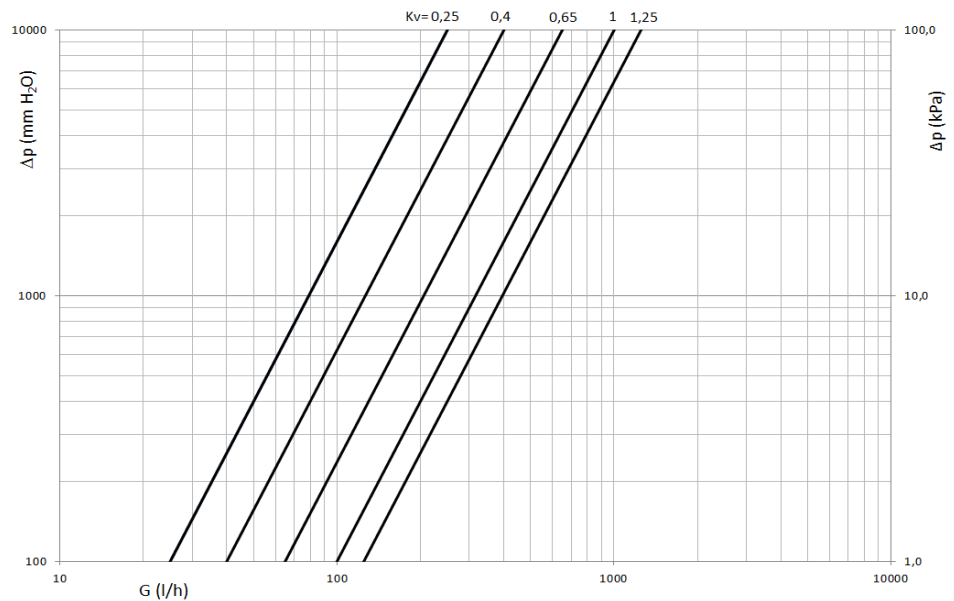
It is strongly suggest to place the discs for Kv management on the return ways, namely on the ways number 4 and 6.

If any mistake is made throughout the installation of discs, the wrong one can be taken away using a two nole wrench, like the picture beside.



**PRESSURE DROP DIAGRAM**

The diagram shows pressure losses of one side of **63/2** valve according to the chosen Kv value (or disc). The pressure drop behavior of the other side is equal.

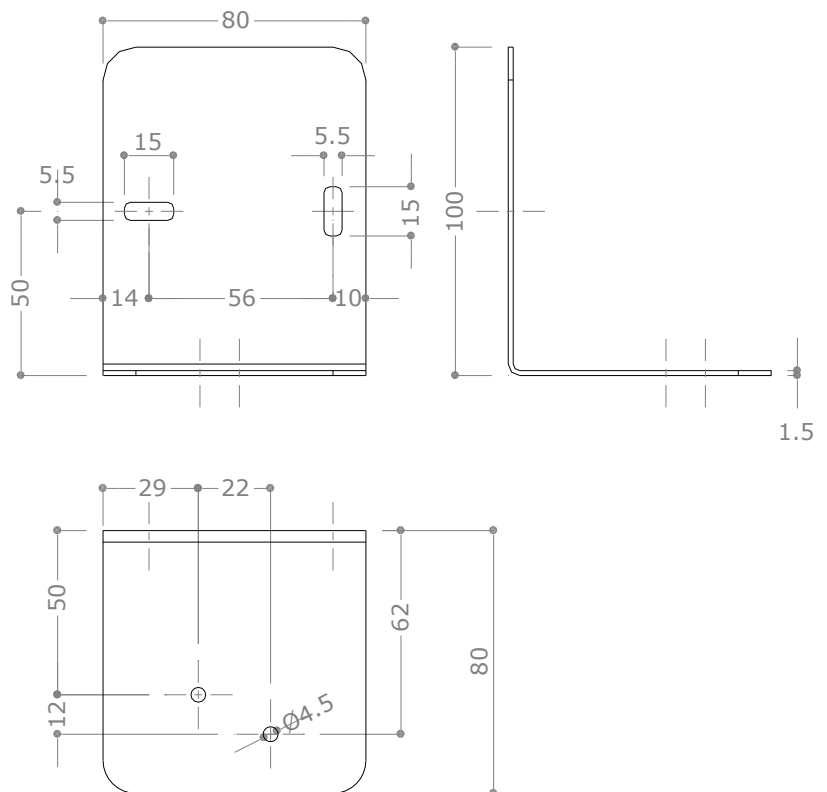
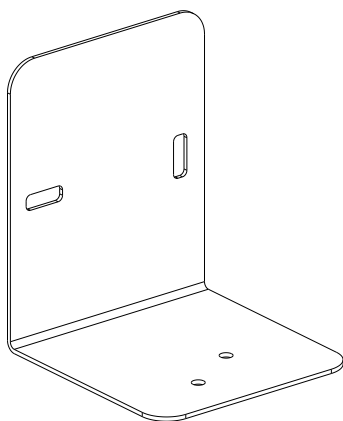
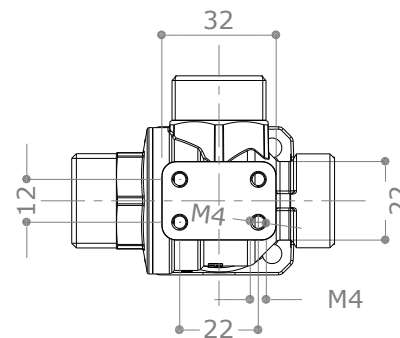


**FASTENING ANGLE – 063ZA**

The base of the Pettinaroli six ways valve **63/2** has an integral base with 4 threaded holes M4. The base can be easily fixed to a specific angle (item **063ZA**). In this way the Pettinaroli six ways valve **63/2** makes the installation easier.

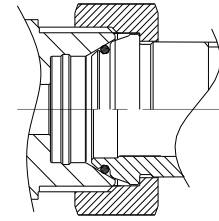
The **63/2** valve can be fixed to walls and ceilings by means of that angle.

Angle installation is easy thanks to two buttonholes on the vertical side. The valve can be fixed on the horizontal part using the specific holes: suitable M4 screws are included in the angle packing.



**FITTINGS**

The Pettinaroli Six ways valve **63/2** has been developed with 3/4" M cone 60° BS5200 end connections. Our long experience involved in big conditioning projects all-over the Europe has driven this process. With the end connection 3/4" M cone 60° BS5200 flexible pipes with the same connection can be fit in a fast and safe way. No fittings and pre-assemblies are needed.



If different connections are needed, several fittings are available. See the following pictures:

1007WFC – Union piece  
3/4" F sf.x 1/2" F



1007MC – Union piece  
3/4" F sf.x 3/4" M flat seat



1007MS – Weld union  
3/4" F sf.x 15 mm

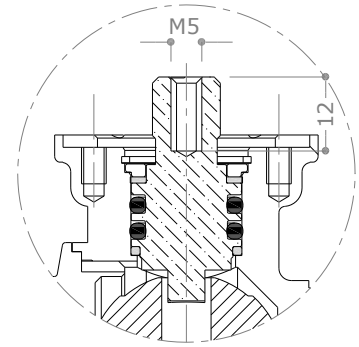
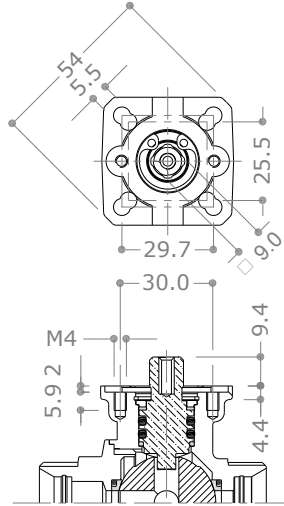


1007 – Union piece  
3/4" F sf.x 1/2" M

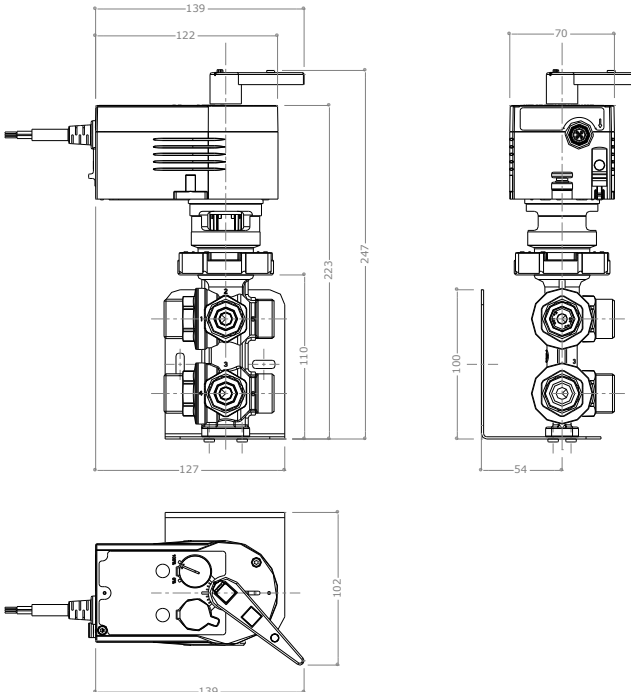


**ACTUATOR FLANGE FEATURES**

The picture beside shows the connection flange for the actuator. The valve **63/2** has an actuator connection compatible with F03 and F04 modes the EN ISO 5211 standard includes.



**ASSEMBLY OF VALVE 63/2 WITH M63 AND FASTENING ANGLE 063ZA**



The procedure to assembly valve and actuator is reported on the technical datasheet/instruction of the **M63** actuator.